

# Characterizing the Thermal and Chemical Stability of a Monoclonal Antibody (mAb) using ARGENTM

Fluence Analytics

## INTRODUCTION

ARGENTM is a versatile instrument for rapid assessment of the stability and viability of therapeutic biopolymers and biopolymer complexes. This technical note captures the value of using ARGENTM to the effects of chemical and thermal stress on a monoclonal antibody (mAb).

## ARGENTM: SMART AND RAPID THERAPEUTIC BIOPOLYMER DEVELOPMENT

ARGENTM is a high throughput tool for rapid assessment of the stability and viability of therapeutic proteins, peptides, and biopolymers. The instrument uses a multi-stressor testing platform powered by static light scattering detection and intuitive data processing. These features enable teams to develop biologic formulations up to 16-fold faster.



## HOW ARGENTM WORKS

ARGENTM utilizes fixed angle (90°), SMSLS (simultaneous multiple sample light scattering) technology which provides rapid, real-time, continuous data collection for characterizing qualitative and quantitative properties of target molecules. The device is equipped with 16 independently controlled sample cells, permitting the user to establish thermal, chemical, and mechanical (stirring) stress parameters on each sample concurrently. This allows for a highly flexible approach to experimental design.

## ARGEN™ INTUITIVE CONTROL SOFTWARE

The ARGEN control software features an intuitive interface for all aspects of experimental design and independent control of each cell for parallel parameter adjustment and real time data processing.

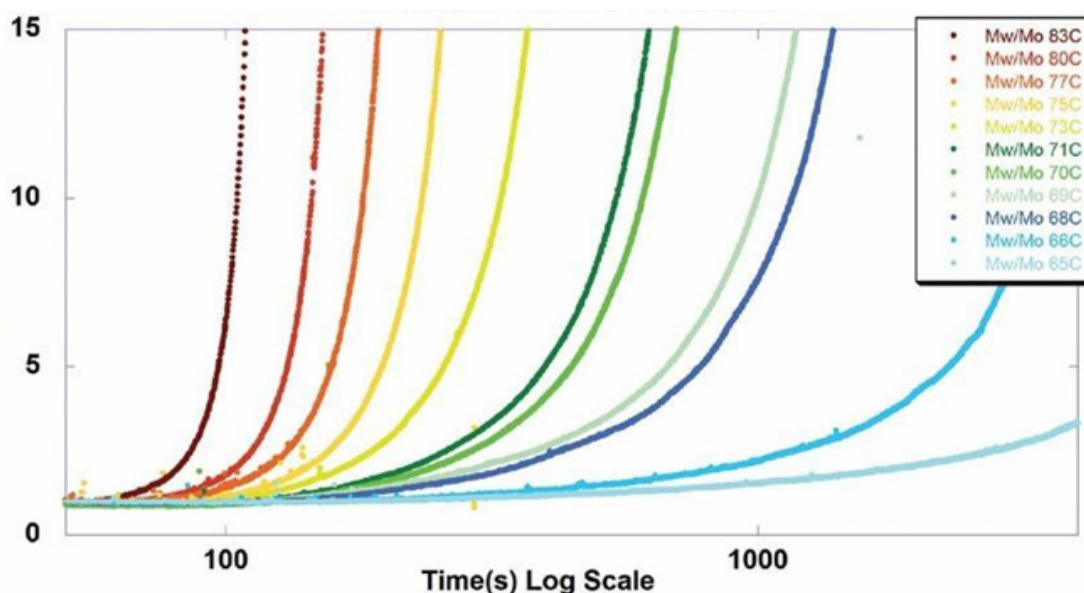
## PROBING THE THERMAL STABILITY OF A MONOCLONAL ANTIBODY

These experiments evaluate real-time molecular weight changes of a monoclonal antibody across a temperature spectrum. Below, **(Figure 1)** illustrates the unfolding and subsequent aggregation versus time of a mAb under isothermal regimes with a temperature range of 65°C – 83°C. Each curve (11 total) represents the relative molecular weight ( $M_w(t)/M_o$ ) of the antibody versus time under an isothermal condition.  $M_w(t)/M_o$  is the normalized ratio of the molecular weight with respect to the initial, non-aggregated sample mass.  $M_o$  is the molecular weight of the native, unaggregated protein, and  $M_w(t)$  is the weight average molecular weight of all native

or aggregated species at a time point (t). Changes in the  $M_w(t)$  represent proportional changes in the aggregate mass and concentration, and this output is used to derive the aggregation rate (AR). These experiments clearly allow for the characterization of the thermostability for the monoclonal antibody.

## EFFECTS OF pH ON MONOCLONAL ANTIBODY STABILITY

**(Figure 2)** illustrates the effects of pH on the stability of a monoclonal antibody. Under identical temperature and mechanical stress conditions, changes in pH significantly perturbed stability with varying aggregation rates, as indicated by the change in  $M_w(t)/M_o$  versus time. Interestingly, the aggregation rates were different under each condition, providing pertinent insights into ideal storage and purification conditions. Performing experiments with ARGEN under various solution conditions can provide valuable data for ab initio development and during downstream production and processing.

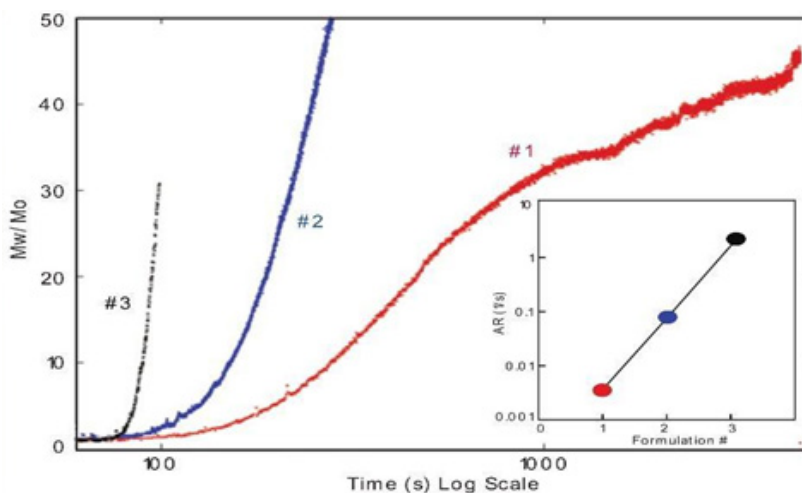


*Figure 1: Isothermal denaturation and subsequent aggregation of a mAb vs. time from 65°C–83°C. Aggregation is represented by changes in relative molecular weight ( $M_w/M_o$ ). Aggregation Rate (AR) is derived from change in.*

## COUPLING ARGEN DATA WITH SIZE EXCLUSION CHROMATOGRAPHY (SEC)

Data collected with ARGEN allows users to rapidly vet the quality and viability of candidates.  $M_w/M_o$  output quickly permits the identification of abnormal aggregation rates and molecular weight changes, saving time and resources required for orthogonal technique verification. Once a viable candidate is identified using ARGEN, this data can be reconciled with SEC experiments or similar techniques, leading to an expedited understanding of ideal formulation development conditions. **(Figure 3)** illustrates the super imposition of the SEC elution profile and variations in  $M_w/M_o$  ratios (from ARGEN) of a mAb over time. ARGEN reveals the aggregation rates and integrated changes in oligomerization states versus time, whereas SEC shows only

discrete transitions from monomer to higher order oligomers. Coupling data from these techniques provides robust evidence for the identification of biopolymer stability.



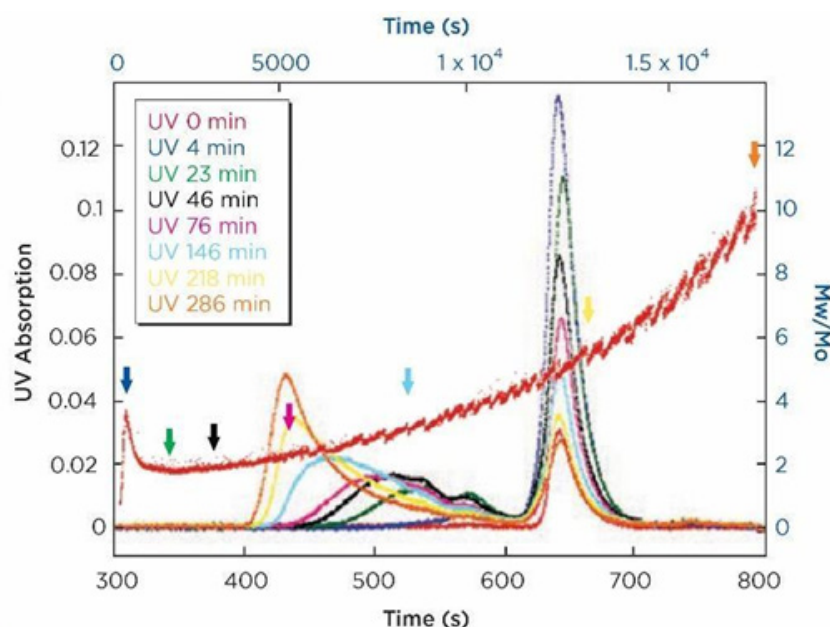
**Figure 2:** Effects of pH on Aggregation Rate (AR). Aggregation is represented by relative molecular weight ( $M_w/M_o$ )

## CONCLUSION

In these experiments, ARGEN was used to characterize the chemical and thermal stability of a monoclonal antibody and subsequently

establish quantitative and qualitative properties such as pH and temperature dependence on aggregation kinetics. Additionally, SEC elution profiles were superimposed onto  $M_w/M_o$  output,

providing a robust comparison and identification of the stability landscape for the mAb. These studies demonstrate ARGEN's power and capability to provide pertinent stability data necessary to expedite the development of therapeutic biopolymers.



**Figure 3:** SEC elution profiles (UV absorbance) overlaid with  $M_w(t)/M_o$  output (ARGEN) vs. time (t) for a monoclonal antibody